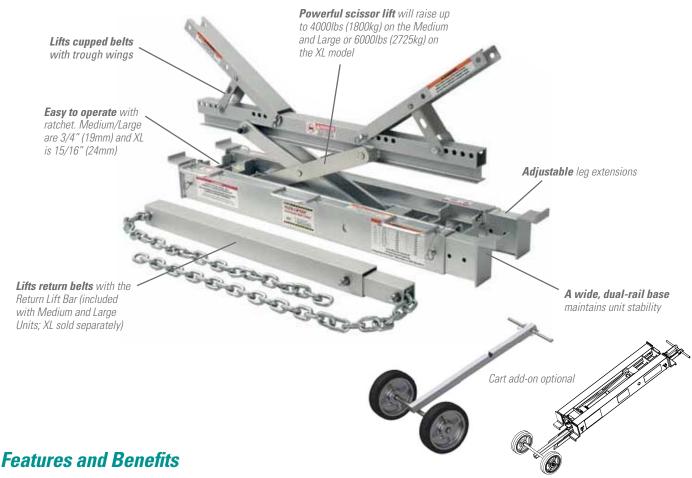
FLEX-LIFTER™ Conveyor Belt Lifter

A Tough, Versatile Beltline Tool

Lifting a tensioned conveyor belt out of the way to do maintenance work is a difficult job. It can be time-consuming and dangerous. The Flex-Lifter™ makes the job safer and easier. It takes on the toughest jobs, like lifting a belt even when it is tensioned up to the stated ratings. This tool is versatile. Adjustable wings make it easy to lift troughed or flat topside belts.



- **Easy to use.** The Flex-Lifter is easily operated with a manual ratchet. And, if used with caution so as not to overdrive, the Flex-Lifter may be used with a drill motor or impact wrench.
- Works on a range of conveyors. The Medium model is for belt widths 36"-60" (900-1500mm), the Large model is for belt widths 48"-72"(1200-1800mm), and the XL model is for belt widths 72"-96" (1800-2400mm). Lifts flat or cupped belts with ease.
- **Safe.** Features a wide, dual-rail base and high lift capacities. Also designed to work with standard CEMA and common underground conveyor structure and idler types.
- **Transportable.** The tool can be carried to the job site and easily placed into position on the conveyor structure. Also available with cart feature for rolling the unit.
- Won't damage the belt. Lifts the belt from underneath. Does not clamp onto the belt's edges or cover.



Specifications and Guidelines

Specifications				
Sizes	Belt Width Range	Weight	Closed Height	Vertical Lift
Medium	36"-60" (900-1500mm)	62 lb. (28.1 kg)	6.75" (169mm)	14" (350mm)
Large	48"-72" (1200-1800mm)	74 lb. (33.6 kg)	6.75" (169mm)	16" (400mm)
XL	72"-96" (1800-2400mm)	125 lb. (56.6 kg)	7.5" (188mm)	16" (400mm)
Return Lift Bar (Medium)	36"-60" (900-1500mm)	21 lb. (10 kg)	n/a	n/a
Return Lift Bar (Large)	48"-72" (1200-1800mm)	40 lb. (18 kg)	n/a	n/a
V-Return Lift Bar (XL)	72"-96" (1800-2400mm)	63 lb. (28.6 kg)	n/a	n/a

Safe Lifting Capacity (Medium and Large models)				
He	ight	Max. Weight		
in.	mm	lb.	kg.	
0 - 1	0 - 25	500	225	
1 - 2	25 - 50	1000	450	
2 - 3	50 - 75	1500	675	
3 - 4	75 - 100	2000	900	
4 - 5	100 - 125	2500	1150	
5 - 6	125 - 150	3000	1350	
6 - 7	150 - 175	3500	1600	
>7	>175	4000	1800	

Safe Lifting Capacity (XL model)				
Height		Max. Weight		
in.	mm	lb.	kg.	
0 - 1	0 - 25	1100	500	
1 - 2	25 - 50	1800	815	
2 - 3	50 - 75	2500	1140	
3 - 4	75 - 100	3200	1450	
4 - 5	100 - 125	3700	1680	
5 - 6	125 - 150	4600	2090	
6 - 7	150 - 175	5300	2400	
>7	>175	6000	2725	

Ordering Information

Flex-Lifter Conveyor Belt Lifter			
Description	Ordering Number	Item Code	Wt. Lbs.
Medium Flex-Lifter 36"-60" (900-1500mm)	FL-M	76469	87.0
Large Flex-Lifter 48"-72" (1200-1800mm)	FL-L	76470	121.0
XL Flex-Lifter 72"-96" (1800-2400mm)	FL-XL	76983	152.0
Return Lift Bar - Medium	FLRLB-M	76482	18.4
Return Lift Bar - Large	FLRLB-L	76481	40.0
Return Lift Bar - XL	FLVRL-XL	76984	63.0
Flex-Lifter Cart	FLCK	77729	20.0

Aluminum Content Flex-Lifter			
	Percent		
Aluminum Alloy Type	Mg Magnesium	Ti Titanium	
4043	0.05%	0.2%	
5356	5.5%	0.2%	
6005	0.6%	0.1%	
6061	1.0%	-	
6063	0.7%	_	
7075	2.5%	_	



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